

Bostik



**CONSTRUCTION & INDUSTRIAL
BUSINESS UNIT**
Adhesives • Sealants • Specialties

Manufacturing in the US since 1892



Bostik is a **worldwide** company with over 4,000 employees, 48 production facilities and sales operations in **45 countries** across 5 continents. Bostik's parent company is Total, a **\$180-billion multi-national** company. Total is the 4th largest worldwide oil and gas company.

Bostik, Inc, and its Construction & Industrial Business Unit are **proud to present** you the **best** and **most versatile** product selection whether you service the **Construction, General Industrial** or **MRO** OEM and Assembly markets.

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TDS / MSDS REQUESTS	To obtain a TDS / MSDS for any Bostik product, please consult our website. For 24-hour MSDS information, call 800.227-0332.
AUTHORIZED BOSTIK DISTRIBUTOR PRICING	Please contact your sales representative or Customer Service for up-to-date product pricing.

THEN & NOW



Boston Blacking Co., 1892



Bostik R&D Center, 2007



This catalog showcases the **broad range** of products sold through our C&D Division, including the **best brands Bostik has** to offer. To become an **authorized Bostik** Distributor, please call **888.603.8558**.



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Chem-Calk®

No matter what the commercial application, foundation to finish, Bostik has the high-performance adhesive and sealant to meet and exceed the challenges posed by weather, moisture, joint movement or dissimilar materials. Our broad line of adhesives and sealants provide unsurpassed adhesion, durability, flexibility, weatherability and water resistance...and we've got the industry-recognized validations to prove it. Available in two- and one-component, pourable and non-sag formulas, and a broad spectrum of colors, Bostik has the product to appease even the most particular architect and the most demanding commercial application. Chem-Calk – Sealing excellence since 1968.



EXTERIOR

Pourable One-Component



955-SL | 1-COMPONENT SELF-LEVELING URETHANE SEALANT

Chem-Calk 955-SL is a one-component pourable urethane sealant. Its tear and abrasion resistance characteristics, along with its strong bonding ability to concrete, delivers an ideal sealant. Its adhesion ability to many common building materials allows it to be specified for various horizontal sealing projects of dissimilar substrates. Chem-Calk 955-SL is an excellent crack repair sealant. Meets ASTM C-920, Type S, Grade P, Class 35, Use T; and US. Federal Specification TT-S-00230C.



Pourable Two-Component

2-COMPONENT SELF-LEVELING POLYURETHANE SEALANT | 555-SL

Chem-Calk 555-SL is an architectural grade, two-component, polyurethane sealant that is engineered to offer unsurpassed durability and weatherability. This traffic-grade sealant is easy to apply, with a pourable consistency that is easy to control during application on horizontal surfaces. The inherent tear and abrasion resistance of this polyurethane sealant provide extended service life as a weather-sealing for control and expansion joint applications. Meets ASTM C-920, Type M, Grade P, Class 25, Use T, G, A, M; and US. Federal Specification TT-S-00227E.



N-32, N-40 AND PRIME COAT

PRIMERS

Primer N-32 has been developed to provide adhesion on surfaces covered with fluorocarbons, silicone acrylics, acrylics, etc. Drying time: approximately 5 to 10 minutes.

Primer N-40 has been developed for use on anodized and mill-finish aluminum and most other metals.

Prime Coat Primer is recommended for use on concrete, masonry, wood and most porous substrates if intermittent or continuous water immersion is anticipated.



EXTERIOR

Non-Sag One-Component Urethanes

900

ARCHITECTURAL GRADE
URETHANE SEALANT

Chem-Calk 900 is a premium, one-component, architecturally specified polyurethane, non-sag sealant. Chem-Calk 900 meets ASTM C-920, Type S, Grade NS, Class 25, Use NT; and US Federal Specification TT-S-00230C, Type II, Class A. Principle applications include various dynamic joints, such as expansion, control and perimeter joints, and exterior sealing applications on diverse building materials.



CONSTRUCTION GRADE
URETHANE SEALANT

915

Chem-Calk 915 is a one-component, polyurethane, non-sag sealant. Chem-Calk 915 meets ASTM C-920, Type S, Grade NS, Class 35, Use NT; and US Federal Specification TT-S-00230C, Type II, Class A. Key applications include perimeter sealing of windows and doors and masonry applications, such as expansion and control joints. Chem-Calk 915 meets the stringent requirements of Miami Dade County Building Code for high velocity hurricane zones, NOA 06-1002.10.



916

TEXTURED
URETHANE SEALANT

Chem-Calk 916 is a one-component, polyurethane, non-sag, textured sealant. It exhibits a textured appearance for excellent transitional sealing between materials of different textures. Chem-Calk 916 meets ASTM C-920, Type S, Grade NS, Class 25, Use NT; US Federal Specification TT-S-00230C, Type II, Class A. Primary applications include perimeter sealing in masonry, perimeter sealing of windows and doors, construction joints, and control and expansion joints.



GENERAL PURPOSE
URETHANE SEALANT

GPS1

Chem-Calk GPS1 is a one-component, polyurethane, non-sag sealant specifically formulated to fulfill general sealing installations while exhibiting excellent dynamic movement capability. Chem-Calk GPS1 meets ASTM C-920, Type S, Grade NS, Class 25, Use NT, A, M; and US Federal Specification TT-S-00230C, Type II, Class A. Suggested applications are sealing roofing components, such as flashing, soffit/fascia, and termination bar and general exterior sealing of dissimilar building materials.



Through SWRI, Chem-Calk 915 has been validated as meeting the following specifications:

ASTM C719: Adhesion and Cohesion of Elastomeric Joint Sealants Under Cyclic Movement [Hockman Cycle]

Pass: Yes

Extension: +25%

Compression: -25%

Substrate: Glass, Aluminum, Concrete
(Concrete substrates primed with Prime Coat L Primer)

ASTM C661: Test Method for Indentation Hardness of Elastomeric - Type Sealants by Means of Durometer Hardness
Rating: 30



Sealant, Waterproofing
& Restoration Institute

SWR Institute is an international trade association that represents the commercial sealant, waterproofing and restoration construction industry. Their members are some of the most experienced and qualified contractors, manufacturers and design professionals in the industry. Members promote industry-wide standards of application and products. The members of SWR Institute are very active and are constantly striving to advance our industry and provide the highest quality products to market. Bostik is a proud member of this esteemed organization.

NEW!

Chem-Calk 2020

- Next generation of waterproofing sealant
- Silicone-free Hybrid Technology
- Silyl-terminated sealant
- Non-yellowing, superior UV resistance
- Sandable and paintable
- Very low modulus
- Solvent- and water-free, very low VOC and odor
- Doesn't shrink, crack or dry out
- Mold and mildew resistant
- ± 50% joint movement



The American Architectural Manufacturer's Association

is the source of performance standards, product certification and educational programs for the window, door and skylight industry. Since 1962, AAMA's ANSI-accredited Gold Label Certification Program, the original third-party window performance verification program, has provided manufacturers with the means to independently demonstrate product performance. Both Chem-Calk 2000 and Chem-Calk 2020 meet AAMA 802.3 Type I & II Ductile Back-Bedding Compound and 808.3 Exterior Perimeter Sealing Compound.

BuildingGreen

BuildingGreen is an independent company committed to helping building-industry professionals improve the environmental performance and reduce the adverse impacts of buildings.

GreenSpec is BuildingGreen's premiere product information service. It contains detailed listings for more than 1,700 environmentally preferable building products with descriptions, manufacturer information, and links to additional resources. All listings are screened and written exclusively by our staff. The BuildingGreen logo denotes those Bostik products that are specified on www.buildinggreen.com.



GreenFormat will provide a standardized format for reporting information about sustainable attributes of construction products. The information will be stored in a Web-accessible database that allows users to sort and view the data in various ways to best suit a project's needs. The database offers an additional benefit to manufacturers, as it provides a way to present clear, consistent, and concise information on the lifecycle qualities of products to specifiers.

EXTERIOR

Non-Sag One-Component Hybrid



2020

ARCHITECTURAL GRADE
HYBRID SEALANT

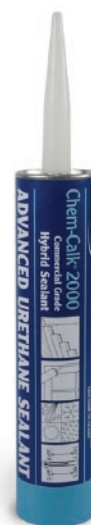
Chem-Calk 2020 is a one-component, moisture curable advanced hybrid sealant that offers superior adhesion to vinyl siding, vinyl trim board and a variety of dissimilar surfaces. It is suitable for most building materials, including stone, masonry, wood, engineered wood, hardboard, aluminum and a variety of other metals. Chem-Calk 2020 has a non-sag consistency suitable for most vertical applications. Chem-Calk 2020 meets ASTM C-920, Type S, Grade NS, Class 50, Use NT, TT-S-00230C.



CONSTRUCTION GRADE
HYBRID SEALANT

2000

Chem-Calk 2000 is a one-component, advanced hybrid sealant. Chem-Calk 2000 is colorfast and has long lasting elastomeric qualities for construction grade applications. Chem-Calk 2000 meets ASTM C-920, Type S, Grade NS, Class 25, Use NT; US. Federal Specification TT-S-00230C, Type II, Class A. Primary applications include vinyl window perimeter sealing and engineered trim board applications. Chem-Calk 2000 is also available as textured, Chem-Calk 2000T.



Hybrids represent state-of-the-art sealant technology, comprising properties of both a silicone and a polyurethane sealant. For example, the hybrids exhibit non-yellowing characteristics and tremendous dynamic movement capability which typifies silicones. Moreover, these products demonstrate superb adhesion attributes, such as the polyurethanes. Thus, hybrids embody the best of both sealant worlds.

EXTERIOR

Non-Sag Butyl



300

GENERAL PURPOSE
BUTYL SEALANT

Chem-Calk 300 is a high performance butyl sealant. It is designed as a commercial-grade, butyl sealant for roofing applications. Chem-Calk 300 meets ASTM C-1311 and US. Federal Specification TT-S-001657. Primary applications are sealing applications where little or no movement is expected, such as thresholds and sill plates and where water resistant properties are needed.



RTV SILICONE
SEALANT

1200

Chem-Calk 1200 is a one-component RTV architectural grade silicone sealant primarily formulated to be used on non-porous surfaces. Its inherent superior weathering properties allow it to be used on exterior applications that must withstand the harshest of atmospheric conditions. Chem-Calk 1200 has particularly good adhesion to substrates, such as glass, metals, ceramics and most plastics.



EXTERIOR

Two-Component Polyurethane

505

2-COMPONENT
POLYURETHANE SEALANT

Chem-Calk 505 is a solvent-free, two-component, non-sag, polyurethane sealant. It cures to form a tough yet flexible seal, bonding tenaciously to cementitious substrates and other common building materials. Chem-Calk 505 creates the ultimate watertight seal for commercial applications. This durable sealant meets ASTM C-920, Type M, Grade NS, Class 25, Use T, G, A, M, TT-S-00227E, while meeting current VOC guidelines set forth by commercial building standards. Chem-Calk 505 meets stringent VOC stipulations of CARB and SCAQMD.



UNI-BASE FLEX-PAK COLORS

The Uni-Base System offers a vast array of colors to satisfy your architectural needs. A required component used with both Chem-Calk 505 and 555-SL polyurethane sealants, Flex-Pak standard color and custom color packs include a necessary component for a complete cure—a one-base for all colors in the exclusive Two-Component Color Chart.



INTERIOR

Non-Sag One-Component



ACRYLIC LATEX
ADHESIVE | FRP

Chem-Calk FRP is a synthetic acrylic, latex-based adhesive for interior installations only. FRP is low odor, fast grab, and has easy-to-trowel properties which makes it "the contractor's friend" when installing Fiber-Reinforced Panels. FRP possesses a solids content of 70% by weight, and adjustability time of 25-30 minutes.



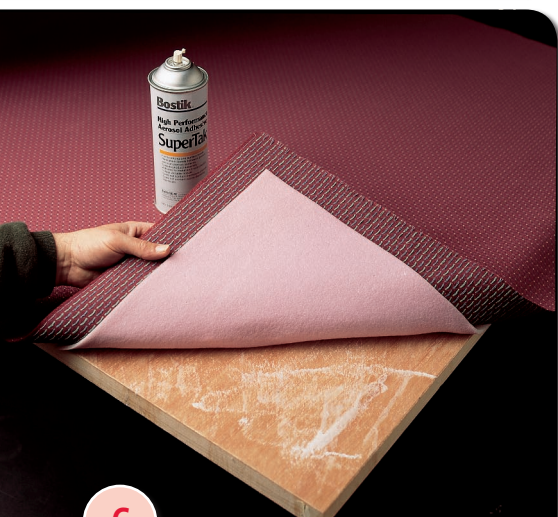
Chem-Calk Profiles and Properties

Product	Curing Mechanism	Temperature Range	Cure Time	Skin Time	Tensile Strength	Elongation %	Shore A Hardness	Applicable Standards
300	Solvent Release	-20 to 150°F	>4 days	72 hours	80 psi	500%	25	ASTM C1311, TT-S-001657
505	Chemical	-40 to 150°F	4-7 days	8 hours	120 psi	750%	28	ASTM C920, TT-S-227
555-SL	Chemical	-40 to 150°F	4-7 days	8 hours	230 psi	750%	35	ASTM C920, TT-S-227
900	Atmospheric Moisture	-40 to 150°F	3-6 days	6 hours	180 psi	950%	38	ASTM C920, Class 25, TT-S-00230C
915	Atmospheric Moisture	-40 to 150°F	2-4 days	6 hours	133 psi	685%	38	ASTM C920, Class 35, TT-S-00230C
916	Atmospheric Moisture	-40 to 150°F	2-4 days	6 hours	143 psi	564%	38	ASTM C920, Class 25, TT-S-00230C
955-SL	Atmospheric Moisture	-40 to 150°F	3-6 days	4 hours	171 psi	500%	48	ASTM C920, Class 35, TT-S-00230C
1200	Atmospheric Moisture	-85 to 450°F	2-4 days	≥30 mins	350 psi	600%	29	ASTM C920, Class 25, TT-S-00230C, TT-S-01543A
2000	Atmospheric Moisture	-40 to 210°F	1-1 1/2 days	30 mins	260 psi	520%	35	ASTM C920, Class 25, TT-S-00230C
2020	Atmospheric Moisture	-40 to 210°F	1-2 days	60 mins	220 psi	700%	40	ASTM C920, Class 50, TT-S-00230C
GPS1	Atmospheric Moisture	-40 to 180°F	2-4 days	1 hour	135 psi	550%	35	ASTM C920, Class 25, TT-S-00230C
FRP Adhesive	Water Release	-32 to 150°F	3 days	< 45 min	200 psi	225%	50	N/A

Note: Not intended to be used for specification preparation.

SuperTak®

SuperTak® adhesives from Bostik are a group of high performance adhesives packaged in easy-to-use and easy-to-store aerosol containers. SuperTak aerosol adhesives are offered in a range of performance properties and deliver consistently reliable bonds in industrial, MRO, construction, product assembly, packaging and labeling applications. From fast-grabbing temporary bonds to bonds with the strength of conventional liquid contact cements, Bostik SuperTak aerosols combine high performance with ease-of-use.



HIGH PERFORMANCE

High Performance is the strongest 1-surface bond you can achieve from the Bostik SuperTak product line. High Performance is often used for attaching insulation, carpet or fabrics to wood or metal surfaces in vehicle or marine interior cabin construction or conversions; transportation or marine interiors; bonding swimming pool liners, or wherever strong permanent bonds between most porous and many non-porous surfaces is needed. Special adjustable nozzle valve allows for applying in a narrow-to-wide, low-to-high volume fan spray web pattern.



FOAM & FABRIC

SuperTak Foam & Fabric is a fast-tacking 1 or 2-surface adhesive that forms strong, pliable, non-dimpling bonds on a variety of fabrics; foams (latex, urethane, polyethylene), polyethylene films either being bonded to themselves, to one another or to wood, metals and many plastics. Applied with a precision-controlled lace spray pattern, it has "low soak" characteristics and its orange color allows for easy visual detection of proper coverage. Foam & Fabric is often used in general upholstery applications, transportation or marine interiors, construction of office partitions, assembly of equipment cases or cabinets and specialty packaging.



TRIM

SuperTak Trim is a transparent adhesive which offers a soft bond line, high heat resistance and excellent green strength for both temporary (1-surface) or permanent (2-surface) bonding of lightweight materials, such as polyurethane or latex foams, fabrics or leather to a variety of porous or nonporous surfaces including wood, metals, FRP, many plastics and painted surfaces.



MIST

SuperTak Mist provides nearly the same 1-surface bond strength as SuperTak "High Performance", but is applied as a transparent, non-staining, non-yellowing fine mist with low soak-in characteristics and longer open-time making it ideal for bonding to lightweight materials, such as foam, cloth, fabrics, felt, cardboard and paper. Applications include affixing labels and nameplates; attaching insulation, carpet or fabrics to wood or metal surfaces for both temporary or permanent installations.



GENERAL PURPOSE

SuperTak General Purpose is a quick-tack, specially formulated, versatile adhesive for both temporary (1-surface) or permanent (2-surface) bonding of a variety of lightweight materials, including paper, cardboard, fabric, leather, foil, foam and fiberglass to themselves, to each other or to wood, metals and some plastics. It can be used in a variety of graphic arts applications, for labeling, carton sealing, light assembly and MRO applications.



CONTACT TYPE

SuperTak Contact Type is used like a traditional contact cement: The adhesive must be applied to both substrate surfaces, allowed to cure for up to 20 minutes before being joined to form a permanent, high-strength bond. It offers high heat and moisture-resistant bonding on a variety of similar or dissimilar materials used in construction, product assembly, laminating and MRO applications involving insulation, wood, foam, drywall, FRP, concrete, metals, some plastics and plastic laminates. Special adjustable nozzle valve allows for applying in a narrow-to-wide, low-to-high volume fan spray web pattern.



High Performance Aerosol

- *Three-way adjustable nozzle*
- *Speeds product assembly*
- *Strongest 1-surface bond*
- *Adheres to metals and plastics*
- *High tack strength*

Each Bostik SuperTak product has been formulated without ODC (ozone depleting chemical) or CFC (chlorofluorocarbon) usage. Bostik's ongoing mission is in meeting or exceeding Federal, regional, state or local limits on VOC (volatile organic compound) emissions.

SuperTak Aerosols are the ideal solution for:

- *Attach carpet and fabric in van conversions*
- *Bond insulation to plywood*
- *Fabric and foam bonds*
- *Assemble office partitions*
- *Affix labels or signage*
- *Seal cartons*
- *Mount photos*
- *Laminate edge bonding for cabinets or furniture*
- *Jewelry display assembly*

What to Know for Best Results

- Always consult the TDS (Technical Data Sheet) and MSDS (Material Safety Data Sheet) for the product being used or considered.
- The end-user must perform periodic testing of bonded production parts or assemblies to the conditions or exposures encountered or expected in final use in order to verify product effectiveness.
- All SuperTak products meet Federal and local standards for VOC content.
- "1-surface" bonding means that adhesive is only applied to one substrate or surface, often done for temporary bonds.
- "2-surface" bonding means that the adhesive should be applied to both surfaces, substrates or materials being bonded, often done for more permanent bonds.



Engineering Adhesives

Bostik® 7500 series epoxy systems are 2-part, room temperature curing structural adhesives designed to provide exceptional versatility for many applications. These unique formulae have been engineered with a range of properties to deliver the performance to match your unique and demanding requirements for construction, repair, MRO or product assembly applications.

Bostik 7400 Series Cyanoacrylate ("CA") Adhesives are single-component, room temperature curing, rapid setting adhesives intended for bonding close-fitting surfaces. These products fall within a special category of "surface insensitive" cyanoacrylates which outperform conventional cyanoacrylates in terms of their cure speed, final cured strength or ability to bond to a wider range of substrates including many plastics, natural or synthetic rubbers, elastomers, cork, woods, veneers and leathers.



7500

EPOXY APPLICATOR GUN

Applicator gun for two ounce, dual-barrel cartridges used for small maintenance or assembly applications. Used with a twist-on static mixer, the resin and hardener are mixed completely and dispensed accurately. Static mixers also available separately and are supplied 10 mixers per bag.



7522

90-MINUTE POT LIFE
48-96 HOUR CURE



Structural epoxy having high peel and shear strength with adhesion to diverse materials, including rubber, plastics, woods and metals. An exceptional epoxy for bonding diverse materials that will tolerate adverse conditions. Rated: 2,800 psi shear strength on steel; 4.5% elongation at break. Temperature service range: -60°F to +210°F. Clear appearance. Meets DOD A 82720 (1) specifications.

30-MINUTE POT LIFE
12-HOUR CURE TIME

7538



Structural epoxy having high shear strength and strong adhesion to metals, woods, reinforced plastics and masonry. The best choice for bonding parts which must withstand weather, moisture and temperature fluctuations, 7538 will adhere with minimum surface preparation and has a low coefficient of expansion. Rated 3,000 psi shear strength on steel; 2.0% elongation at break. Temperature service range: -60°F to +210°F. Green color. Meets MIL-A-52194-A requirements.

7575

5-MINUTE POT LIFE
1-3 HOUR CURE TIME



Fast and versatile epoxy for structural bonding of metals, phenolic plastics, polyesters, glass, FRP, hard boards, wood, ceramics, rubber and masonry materials. Unlike conventional 5-minute epoxies, Bostik 7575 is designed for structural bonding applications requiring a fast setting epoxy with low shrinkage, good shock resistance and excellent mechanical and electrical properties. It provides superior resistance to vapors, gases, water, galvanic action, petroleum fuels and salt solution. Unique formula allows for exposure to moist or damp surfaces while bonding. Rated: 2,800 psi shear strength on steel; 8.0% elongation at break. Temperature service range: -60°F to +185°F. Clear appearance.

7431

2-5 cps VISCOSITY
.007" GAP FILL

Low viscosity for better surface penetration with wide gap filling capability. For bonding nitrile, neoprene and natural rubbers; many plastics (ABS, EPT, EVA, soft PVC or polyacetal; and metals (steel, aluminum, copper, brass). MIL-A-46050C Type II, Class 1.



7434

1500 cps VISCOSITY
.007" GAP FILL

Higher 1500 cps viscosity allows strong bonds to rough, semi-porous surfaces. General purpose type bonds to a wide variety of woods, metals and plastics, to themselves or to each other. MIL-A-46050C Type II, Class 3.



80-120 cps VISCOSITY
.006" GAP FILL

Used for bonding a wide and versatile range of materials, including woods, papers, cardboard, leathers, fabrics, many metals, plastics and elastomers. Applications include bonding wood components or trim in furniture, hobby and craft applications, product assembly and repair. MIL-A-46050C Type II, Class 2.



7432

2000-3500 cps VISCOSITY
.010" GAP FILL

Higher viscosity allows for strong bonds to rougher, more porous or acidic surfaces on difficult to bond substrates. General purpose bonds to woods, metals and plastics in any combination. MIL-A-46050C Type II, Class 3.



7435

Cyanoacrylates develop high tensile and shear strength. They're easy to handle and dispense from convenient squeeze-tube packaging. These adhesives are well suited for bonding small parts or assemblies and can be adapted to high-speed assembly operations with automatic dispensing equipment.

Advanced formulae with additional shock and peel resistance are available for added reliability in applications subject to high temperature and other environmental extremes.



ACCELERATOR

Extremely fast, low viscosity primer/accelerator for preparing bond surfaces, enhancing bond strength or decreasing curing speeds. Commonly used when high viscosity adhesive is used on porous surfaces. Low ODC blend formulated to be "plastic friendly".



Bostik Engineering Adhesives are the permanent bonding solution for:

- Rubber o-rings
- Plastic to metal
- Fiber name plates
- Ceramic pottery
- Soft wood and cork
- Potting electronic circuitry
- Golf club head-to-shaft assembly
- Open-cell foam to rigid vinyl





Never-Seez® from Bostik is the recognized brand leader in anti-seize compounds and lubricants. Never-Seez offers the broadest range of products formulated to protect metal parts from rust, corrosion, galling, excessive wear and seizure in high heat, extreme pressure, high moisture, salt water or caustic environments. Never-Seez is widely specified and recommended for assembly and maintenance in aircraft, marine, automotive, petrochemical, oil exploration, power generation, agriculture, logging, mining and food processing industries.



REGULAR GRADE

The "original" anti-seize compound and extreme pressure lubricant formulated with copper, graphite, aluminum and other ingredients to protect metal parts against rust, corrosion and seizure up to 1800°F. Specified by BMW, Mercedes, GE D6Y28A1, Garrett Engine Division PCS5724, Pratt & Whitney PWA 36053-2 and tested to MIL-A-907.



NICKEL NUCLEAR GRADE

The standard in the nuclear industry, Nickel Nuclear Grade is specially tested and certified pure for use in nuclear power plants. Each production of Nuclear Grade is tested for contaminants of sulfur, halogens and low-melt metals and each container is labeled with the lot number that certifies purity. Recommended for nuclear fittings, valves and steam manifolds. Provides maximum protection from high heat up to 2400°F and aggressive chemicals. Meets General Electric Nuclear D50YP12 and tested to MIL-A-907.



PURE NICKEL SPECIAL

A nickel and graphite based anti-seize compound formulated to protect up to 2400°F against seizure and galling, galvanic and severe environmental corrosion. Specified by GE Aircraft A50TF198-2, GE D6Y28C1, Garrett Engine Division PCS5721, Pratt & Whitney PWA 36053 and PWA 36053-1, Boeing BAC5008, and tested to MIL-A-907. This product is recommended for use when applications prohibit the presence of copper, especially when resistance to corrosive acidic and caustic solutions is required.



HIGH TEMP STAINLESS

A stainless steel, graphite, aluminum based anti-seize compound formulated to protect up to 2200°F against seizure and galling, galvanic and severe environmental corrosion. It was specifically designed for applications that cannot use copper or nickel based products. Tested to MIL-A-907.



MARINER'S CHOICE

Never-Seez Mariner's Choice is a heavy duty anti-seize and extreme pressure lubricant formulated to assure absolute parts protection against seizure, galling and corrosion in fresh and salt water environments.

Mariner's Choice offers unparalleled resistance to water washout and the best protection in continuous high moisture environments both above and below waterlines.



Mariner's Choice

- Prevents seizure at temperatures up to 2,450°F
- Prevents galvanic corrosion in salt and fresh water
- Excellent extreme pressure lubricating properties
- Low torque factor
- Compatible with soft metals
- Contains NO copper

HT STAINLESS NUCLEAR

This premium grade anti-seize protects nuclear components from seizure and galling at temperatures up to 2200°F. Each production lot of Never-Seez Nuclear Grade is tested for contaminants of sulfur, halogens and low-melt metals and each container is labeled with the lot number that certifies purity.



BLUE MOLY

Never-Seez Blue Moly lubricant is designed for industrial applications requiring non-destructive assembly and disassembly where combinations of high loads, high temperatures and low speeds are encountered to reduce friction during the assembly of press-fit components. Blue Moly withstands pressures and temperatures up to 1500°F.



BLACK MOLY

A high percentage of lubricious molybdenum disulfide in a premium grease provides ultimate protection for component assembly and roller bearings exposed to extreme pressure, high temperature and slow operating speeds. Withstands weld load up to 400kgf and temperatures up to 750°F.





HT BEARING LUBRICANT



Never-Seez High Temperature Bearing Lubricant is an exclusive combination of a specially formulated high temperature grease and lubricating enhancers that provide long lasting lubrication at temperatures between 500°F and 1000°F. High Temperature Bearing Lubricant has no dropping point and is recommended for ball and roller bearings, bushings, open and sealed bearings.

PIPE COMPOUND W/ TEFLON

Never-Seez Pipe Compound with Teflon® allows greater thread engagement and more positive sealing. This product prevents corrosion and galling of threads for easy disassembly at temperatures up to 525°F. Recommended for use on black iron, galvanized stainless steel and pressure steam pipes in contact with maleable cast iron, brass, stainless steel and galvanized fittings.



RED BEARING LUBRICANT



Superior in performance to soap thickened grease, Red Bearing Lubricant has 70% longer life than commercial lubricants, as well as temperature resistance to 350°F continuous service and 400°F intermittent. It also shows excellent structural stability and maintains its consistency better than competitive greases under severe operating conditions, such as encountered in an over packed bearing.

LITHIUM EP GREASE



Lithium EP Grease is a multi-purpose lubricant for maximum protection of highly stressed mechanical components in a wide range of operating temperatures. This NLGI 2 product offers extreme pressure performance, high load protection and corrosion resistance. Recommended for use on black iron, galvanized stainless steel, and high pressure steam pipes in contact with malleable cast iron, brass, stainless steel and galvanized fittings.

WHITE FOOD GRADE W/PTFE

FDA authorized PTFE provides additional lubricity, especially where a thin film of lubricant is desirable. Never-Seez White Food Grade with PTFE is virtually odorless, colorless and tasteless. NSF-H1 Certified.



Regular Grade

NS-10	Tube 1 oz.
NSB-4	Tube 1/4 lb.
NSBT-4	Brush Top 1/4lb.
NSBT-8	Brush Top 8 oz.
NSA-16	Aerosol 16 fl.oz.
NS-160	Flat Top 1 lb.
NSBT-16	Brush Top 1 lb.
NSSC-1	Cartridge 1 lb.
NS-168	Flat Top 8 lb.
NS-42B	Pail 42 lb.
NS-130B	Drum 130 lb.
NS-425B	Drum 425 lb.

Pure Nickel Special

NSBT-8N	Brush Top 8 oz.
NSN-16S	Flat Top 1 lb.
NSBT-16N	Brush Top 1 lb.
NSN-8	Flat Top 8 lb.
NSN-42B	Pail 42 lb.
NSN-130B	Drum 130 lb.
NSN-425B	Drum 425 lb.

Nickel Nuclear Grade

NGBT-8	Brush Top 8 oz.
NGBT-16	Brush Top 1 lb.
NG-16S	Flat Top 1 lb.
NG-8	Flat Top 8 lb.

High Temperature Stainless

NSS-160	Flat Top 1 lb.
NSSBT-8	Brush Top 8 oz.
NSSBT-16	Brush Top 1 lb.
NSS-42B	Pail 42 lb.
NSS-425B	Drum 425 lb.

High Temperature Stainless Nuclear Grade

NGSS-160 NF	Flat Top 1 lb.
NGSS-4NF	Flat Top 4 lb.

Blue Moly

NBBT-8	Brush Top 8 oz.
NB-160	Flat Top 1 lb.
NBBT-16	Brush Top 1 lb.
NB-42B	Pail 42 lb.
NB-425B	Drum 425 lb.

Black Moly Lubricant

NSB-150	Flat Top 1 lb.
NSB-35B	Pail 35 lb.
NSB-425B	Drum 425 lb.

Red Bearing Lubricant

NSR-140	Flat Top 14 oz.
NSRC-1	Cartridge 14.1 oz.
NSR-35B	Pail 35 lb.
NSR-400B	Drum 400 lb.

High Temperature Bearing Lubricant

NHTC-14	Cartridge 14.1 oz.
NHT-35B	Pail 35 lb.
NHT-120B	Drum 115 lb.
NHT-390B	Drum 390 lb.

White Food Grade with PTFE

NSWT-14	Flat Top 14 oz.
NSWT-1C	Cartridge 14.1 oz.
NSWT-7	Flat Top 7 lb.
NSWT-120B	Drum 120 lb.
NSWT-400B	Drum 400 lb.

Pipe Compound with Teflon®

NPBT-8	Brush Top 8 oz.
NPBT-16	Brush Top 1 lb.

Marine Grade

NMBT-8	Brush Top 8 oz.
NM-160	Flat Top 1 lb.
NMBT-16	Brush Top 1 lb.
NM-42B	Pail 42 lb.
NM-425B	Drum 425 lb.

Lithium EP grease

PM-210	14.1 oz.
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TOPCOTE®



DRICOTE®

TOPCOTE®

Bostik TopCote® is the perfect addition to the shop for table saw beds, drill presses, lathes, planers, band saws, miters, panel saws and hand tools. Compared to paste wax, TopCote is 30% slicker and is easier to apply. Since it does not contain silicone or petroleum, it will not stain wood or interfere with glues or finishes. Spray Bostik TopCote on your saw's table and even heavy sheets of wood feel like they're floating on air. TopCote's fluoropolymer dramatically reduces sliding friction while it repels dust, dirt and moisture.



BEARING LUBRICANT

Bostik Bearing Lubricant protects against welding and seizing like no petroleum-based lubricant can even under heavy operating loads and high temperatures - up to 550°F. Regular maintenance with Bearing Lubricant can extend bearing life up to three times, far better than oil or other treatments. What's more, it frees up frozen bearing and seals bearings from moisture. It dries quickly and won't gum up, even after several applications.



Use Bostik Woodworking Products to:

- Reduce friction on saw tables
- Extend saw blade life up to 300%
- Obtain faster, straighter rip cuts
- Prevent resin buildup on blades and bits
- Extend bearing life
- Loosen frozen bearings
- Lubricate locks, hinges, latches, casters and drawer slides

DRICOTE®

Bostik DriCote® bonds to the microstructure of metal in saw blades, drills and router bits, creating a clear, tough, microthin coating that greatly reduces friction and extends overall blade life by 300%. It helps prevent resin and pitch buildup, so you can save both time and money on blade cleanings and resharpenings, while increasing overall yield. Since DriCote contains no silicone or petroleum oil, it won't stain or interfere with glues or finishes.



Thermogrip®

Bostik® Hot Melt Adhesives offer a quick, clean and economical way to bond a wide variety of materials, including wood, metal and glass to hard-to-bond plastics and vinyl. Bostik offers the most complete line of hot melt adhesive technologies in the industry - polyamides, polyesters and EVA copolymers. They're fast, non-toxic and non-flammable.

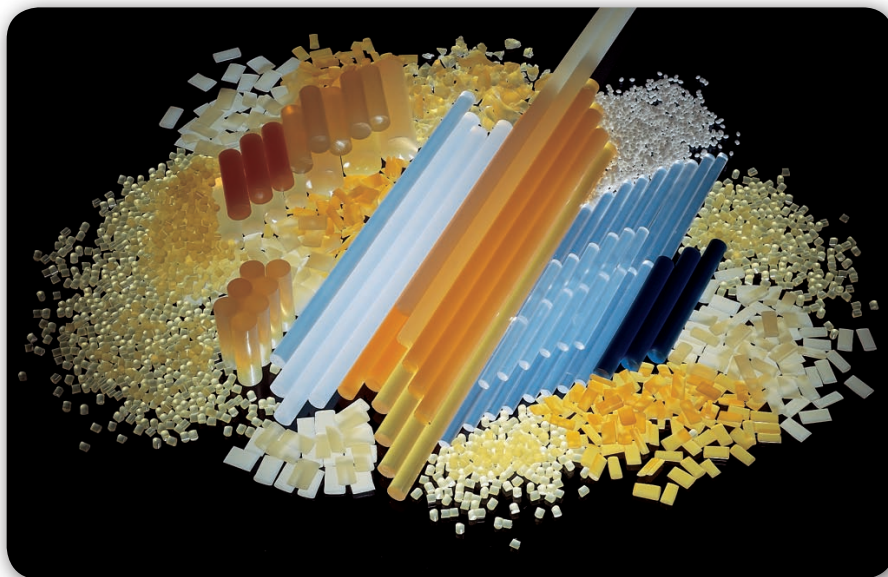
Bostik Thermogrip® glue sticks are available in a broad selection of diameters and lengths for use with hand-held glue guns. The variety of formulations offer choices in open time, strength, flexibility and temperature resistance for bonding and assembly in floral, crafts, woodworking, product assembly, specialty packaging and more.

Bostik Hot Melts offer convenient solutions for:

- *Product assembly*
- *Specialty packaging*
- *Woodworking*
- *Carton closing*
- *Foam bonding*
- *Cabinet and drawer assembly*
- *Craft and floral displays*
- *Display board assembly*



A properly formed hot melt adhesive bond will achieve 50% of its strength after 1 minute; 75% of its strength after 1 hour; and 100% after 24 hours.



TG-4

Tried and true mainstay of the Bostik line, model TG-4 provides 3 to 5 lbs./hr. output for heavy-duty industrial applications. Powered by three solid-state PTC heating elements for 100 watts of melting power, TG-4 offers the best performance value for product assembly and packaging applications. Accessory nozzles available.



TG-560

Model TG-560 is a versatile, medium range 220-watt industrial glue gun with adjustable temperature for assembly and packaging. Replaces previous Models 9000-AG and 9000-LT glue guns.



TG-760

Model TG-760 is a versatile, medium range 220-watt industrial glue gun with adjustable temperature for assembly and packaging. Replaces previous Models 9000-AG and 9000-LT glue guns.



Product	Product Description, Features, and Applications ⁽³⁾	FDA ⁽¹⁾	Typical Viscosity @ 350°F	Approx. Temp. Service Range ⁽⁴⁾	Open Time A ⁽²⁾
0110	EVA-based. Clear product for porous substrates where an invisible or "hidden" bond line is important. Used widely in craft, floral and fabric bonding applications.	Y	11,000 cps.	-20°F to 154°F	Medium
0120	EVA. Medium viscosity, open-time and good hot-tack formulated for premium wood bonding. Strong bonds to other porous substrates, like paper, fabrics and some leathers. Tan color.	Y	8,600 cps.	-20°F to 149°F	Short-Med
0130	EVA. Best Bond®. Medium open-time; bonds to many difficult substrates, including ABS. Better resistance to yellowing and UV exposure than standard semi-clear sticks.	Y	11,200 cps.	0°F to 152°F	Med-Long
0140	EVA. Medium viscosity, general purpose hot melt for bonding porous substrates in light-duty, hobby, craft or floral applications. Economical. Semi-translucent appearance.		11,000 cps.	-10°F to 155°F	Medium
0720	EVA. Highly versatile. Bonds to most porous and many non-porous substrates, open or closed-cell foams; styrene and EPS for specialty packaging. Applied at 280°F to 400°F. Semi-clear.	Y	2,300 cps.	-20°F to 165°F	Medium
1525	Polyamide performance and flexible bonds in woodworking assembly applications. Clear amber color. Oil resistant, wide-temperature resistance. Also good for fabric and other porous substrates.		11,500 cps.	-20°F to 196°F	Medium
2102	EVA. Faster setting than 2109, slower than 6305. Hard stick offers maximum gun "idling" time with minimal feeding problems. Used in "standby" assembly or packaging applications. Straw/tan color.	Y	5,750 cps.	0°F to 156°F	Short
2103	EVA-PE. Low viscosity, high performance bonding of many plastics and other non-porous substrates or dissimilar materials. Medium open-time range. Colorless.	Y	5,500 cps.	0°F to 156°F	Short-Med
2105	EVA. Low viscosity, short open-time for woodworking and packaging applications. Runs well in low performance guns. Applied at 280°F to 400°F. Straw or light yellow color.	Y	2,025 cps.	-20°F to 150°F	Short
2107	EVA. Medium performance and features, viscosity, open-time and "hot tack". Good general purpose product for porous substrates, product assembly, packaging. Straw color.	Y	7,750 cps.	-20°F to 160°F	Medium
2109	EVA. Low viscosity, medium-setting, good hot tack for corrugated and packaging applications. Applied at 280°F to 400°F to many other porous substrates, including wood and some foams. Tan/	Y	2,700 cps.	-10°F to 165°F	Medium
2124	EVA-PE. High performance, all-purpose bonding for many difficult substrates or combinations. Longer open-time product provides strong, flexible bonds. Translucent appearance.	Y	15,000 cps.	-20°F to 154°F	Long
2239	Polyamide. Low application viscosity, high temperature resistance and long open time. Amber color. 1" diameter x 3"L. Plastisizer resistant for vinyl bonding. Available in .45" diameter as product "6239".		3,900 cps.	0°F to 239°F	Long
2385	EVA. High performance with long open-time for bonding most porous and some non-porous substrates. Used for carpet bonding, cabinet and wood product assembly. Amber color. 1" diameter x 3"L only.	Y	4,625 cps.	-20°F to 150°F	Long
6239	Polyamide. Low application viscosity, high temperature resistance and long open time. Plastisizer resistant for vinyl bonding. Used for difficult product assembly applications. Amber color.	Y	3,900 cps.	0°F to 239°F	Long
6305	EVA. Fast setting, low viscosity with excellent quick-tack and good heat resistance for packaging. Adheres to a variety of coated and uncoated board stocks. Pale yellow color.	Y	1,400 cps.	-20°F to 174°F	Short
6327	EVA. Low viscosity, medium open-time, flexible bonding to porous substrates, wood, fabrics, carpeting and some plastics. Economical, good for craft-floral markets. Translucent.	Y	11,000 cps.	-22°F to 158°F	Medium
6328	EVA. Similar to 6327, except having higher viscosity and longer open-time. Straw color. For bonding wood, fabrics, carpeting and some plastics. Good for craft/floral markets.	Y	10,500 cps.	-22°F to 151°F	Med-Long
6330	EVA. All purpose, high performance bonding to many difficult substrates, including metals, plastics and polyolefins. Very flexible with long open time. Clear appearance.	Y	25,000 cps.	-40°F to 140°F	Long
6333	PE-based. Low viscosity, medium open-time, general-purpose bonding of porous substrates provides a wider temperature resistance range than similar products. Opaque, straw color.	Y	2,050 cps.	-22°F to 170°F	Medium
6363	EVA. All-purpose, high performance, flexible bonds to a wide range of materials. Used in product assembly for dissimilar or difficult substrate materials bonding. Opaque, off-white color.	Y	19,000 cps.	-22°F to 125°F	Med-Long
6368	PE blend. Combines high viscosity, fast-setting and wide temperature resistance for demanding packaging, product assembly or repair applications. Opaque, light amber color.	Y	42,500 cps.	-50°F to 170°F	Short
6370	EVA. Very flexible, all-purpose type used in a wide range of craft, floral, carpet and upholstery applications. Semi-clear appearance.	Y	11,000 cps.	-40°F to 140°F	Medium
6384	EVA. General purpose product with medium-to-high viscosity and medium-to-long open-time. Good bonds to plastics, including polyethylene, polystyrene and polyurethane foams.	Y	18,500 cps.	-20°F to 125°F	Medium
6390	EVA. Medium open-time, versatile product for bonding many plastics, including ABS, Lexan, polyethylene and phenolics. Good wood bonding. Wide temperature resistance range. Light straw.	Y	12,500 cps.	-40°F to 160°F	Medium

Notes: (1) Compositional compliance with FDA regulation 21 CFR 175.105 regarding indirect food contact. Contact Bostik, Inc. for technical assistance.

(2) "Open-time" varies depending on application (gun) temperature, amount of adhesive applied, type of substrate, substrate and ambient temperature(s).

(3) References to "color" or "clarity" are for general descriptive purposes only.

(4) "Temperature Service Range" values are approximate and must be determined or verified by users for their specific applications.





Some pressure-sensitive Thermogrip® bulk hot melts are available in non-tacky, pillow shape form.

Bulk Hot Melt Adhesives

Product	Features* and Applications	R&B Softening Point (°F)	Viscosity (cps @ °F)
APAO Hot Melt Adhesives			
H9431	Extended open time APAO-based hot melt with good green strength. Bonds well to PE, PP, ABS and polyester substrates. Absence of residual tack at room temperature. Available in higher tack version (H9440). Used for fiberglass to foil insulation, fabric bonding and panel lamination.	250	7,000 @ 375
HM4379	APAO with short open time and good adhesion on PE and PP. Best used on extrusion applications. White in color.	257	2,700 @ 375
H3199A	General purpose APAO-based hot melt with a broad service range and a good open time for non-structural assembly. Applications include filter end-cap attachment, mattress assembly and fabric bonding.	298	3,100 @ 350
H9446	High performance APAO-based hot melt designed for adhesion to PE, PP and polyester scrim. Used for transportation interior trim and "shoddy" pad bonding applications. Short open time with high heat resistance and SAFT rated at 240°	301	10,300 @ 375
Pressure-Sensitive			
H2790	Semi pressure-sensitive hot melt for bookbinding. Low viscosity allows for suggested 275°F to 300°F application temperature. Clear color. Excellent creep resistance.	155	750 @ 300
H5077	General purpose fugitive hot melt pressure-sensitive adhesive. "Water white". Gives peelable bond between most polyethylene, polypropylene and paper substrates. Good for affixing credit cards or brochures to polyethylene substrates.	172	1,100 @ 300
H5265	This fugitive hot melt pressure-sensitive adhesive is "water white" in color. This is an improved version of #H5077 with a reduced level of staining, but higher peel values.	172	2,235 @ 300
H4073A	General purpose hot melt PSA. Low viscosity. Good adhesion to PE, PP and nonwoven materials. Light color. SAFT is 135°F.	172	1,500 @ 325
H2465	General purpose hot melt PSA with good tack and peel. Low viscosity. Can be used for spray and extrusion applications. Light to water-clear color. Can be also used as side glue for soft cover, spine glue for hard cover books in graphic arts.	182	2,050 @ 325
H7911334B	Versatile, semi pressure-sensitive hot melt offers excellent adhesion to polyethylene.	192	2,250 @ 350
H2284-01	Medium viscosity PSA hot melt with high tack and peel. Can be applied by spray or extrusion. Can be used for general assembly and garage door insulation (EPS foam).	206	5,400 @ 350
H2315-02	"Workhorse" product assembly hot melt pressure-sensitive adhesive with balanced peel, tack and shear strength. Bonds well to foam, paper, corrugated, various films for automotive, RV, appliance, office panels, plaques, carpet and trim attachment. SAFT is 206°F.	248	8,000 @ 375
H2211	Versatile, high performance hot melt pressure-sensitive adhesive used widely for bonding trim, carpet, foam insulation or sound deadening materials to wood, ABS, other plastics and some metals. Sprayable. Wide temperature service range with SAFT at +196°F. High tack, high peel.	250	7,900 @ 375
High Performance: Polyamide / Polyester Hot Melt Adhesives			
HM7116	High performance polyester hot melt in granulated form. Relatively low viscosity for polyester. Used for bonding wood, textiles and vinyl films in product assembly applications.	270	34,000 @ 392
HM4239S	Versatile, high performance polyamide product features very low application viscosity, slow setting, good oil resistance and a temperature resistance of 239°F (115°C). Applications include oil filter assembly, non-wovens construction and wood cabinet assembly. Also available in stick sizes/shapes for use in many handheld hot-melt guns.	275	3,500 @ 392

*"Open-time" varies depending on application (gun) temperature, amount of adhesive applied, type of substrate, substrate and ambient temperature(s).



Bostik Thermogrip® bulk hot melt adhesives offer optimum versatility, performance and economy for distributor driven production and assembly applications. Products based on APAO, SBR, SBS, SIS, SEBS, polyamide and polyester offer a range of properties, making them ideal for bonding a wide range of substrate materials for a wide variety of applications. These products are available in a variety of forms.



Thermogrip® bulk hot melts are ideal for appliance assembly.

Aquagrip®

Water-Borne Liquid Adhesives

Product	Features and Applications	Base	Approx. Viscosity	% Solids
Miscellaneous Water-Based Assembly Adhesives				
L5126A	For carpet or shoddy lamination. Good water-resistance. Can be sprayed.	Resin Emulsion	2,300 cPs	56
L5178F01	Clean machining, fast bond development. Fluoresces under UV light to visually aid application.	PVA	6,000 cPs	50
L7073	For cloth or foam to plastic.	Acrylic PSA	6,500 cPs	67
M20-800-G	For foam rubber and miscellaneous lamination. Green tint to visually aid application. Please note both substrates must be sprayed for effective bonding.	Synthetic Rubber PSA	1,000 cPs	59
D-1500	Trowelable floor adhesive with high immediate grab.	Acrylic		



Solvent-Borne Liquid Adhesives

Solvent-Borne Adhesives (SBAs) are still the preferred product of choice for many demanding applications. When a combination of flexibility, immediate bond strength, toughness, the capability of bonding dissimilar materials (like rubber to stainless steel) or where maintaining historically consistent levels of performance are mandatory, choose one of the following Bostik solvent-borne adhesives to meet your requirements.



Product ⁽¹⁾	Base	% Solids	Application Methods	Suggested Curing Agents ("B" Part) ⁴
L1007M	Chloroprene	27	spray, brush, roller	not required
L1095M	Chloroprene	25	brush, roller	Boscodur 9RX
L1096M	Chloroprene	24	brush, roller	not required if 1-c Boscodur 9RX
LADH1097A	Neoprene-modified Synthetic Resin	25	brush, roller, knife	not required
L1125M	Chloroprene	21	spray, brush, roller	Boscodur 25C
L1142M	Chloroprene	23	spray, brush, roller	not required
LADH1531A	Chloroprene	16	spray, brush	not required
L1685M	Chloroprene	29~31	brush, roller, knife	not required
L3050	Synthetic Elastomer	55	brush, roller, knife	not required
L4036	Nitrile	25	brush, knife, trowel	not required
L4045	Nitrile	26	brush, roller, knife	not required
L4145-30F	Nitrile	30	brush, knife, trowel	not required
L4145-14H	Nitrile	30	brush, knife, trowel	not required
L4420	Nitrile	21.7	spray, brush, roller	not required
L4490	Nitrile	21~23	spray, brush, roller	not required
L4585	Nitrile	31	brush, knife, trowel	not required
LADH7008	Synthetic resin	27	brush, knife, trowel	not required
L7040A	Synthetic resin	28~30	roll coatable	L7040B
L7040B	Amine-Based	3.5~4.0	roll coatable	L7040A
L7132	Polyester	25.5	spray, roll-coat	Boscodur 4
L7132K	Polyester	25.5	spray, roll-coat	Boscodur 24T
L7132M	Polyester	20	spray, roll-coat	Boscodur 4 or Boscodur 4F
L7132R	Polyester	25.5	spray, roll-coat	Boscodur 4B
L7133	Polyurethane	13~18	brush, knife, trowel	not required if 1-c As 2-part (optional), use Boscodur 4

Notes: (1) The "L" or "LADH" prefix designates "Liquid". Some product literature may not show these prefix letters. Contact Bostik, Inc. for assistance.

Shelf-Life (days) ⁽³⁾	Features and Applications ⁽²⁾
270	Primer designed to improve adhesion to many materials including iron, steel (chrome-plated and stainless), aluminum, glass, plastics, concrete and other difficult surfaces in aerospace, automotive and construction applications, as well as in the manufacturing of electronics, textiles or plastics.
270	2-part contact adhesive provides excellent heat, water and oil resistance. Used to bond various rubbers, coated fabrics and rigid plastics to themselves or to each other. Not for flexible PVC. Applications include fabric seaming on inflatable or air-supported structures, industrial exposure suits and foul weather gear.
270	1-part or 2-part fast tack, all-purpose contact adhesive used for bonding high pressure laminates to wood, particle-board or metals, as well as for rubbers or rubber foams to rigid plastics or metals. Not for flexible PVC.
270	1-part adhesive with good heat, water and solvent resistance for high performance, all purpose bonding of fabrics, woods, laminates and plastics in construction or assembly applications. Not for flexible PVC.
270	2-part adhesive with high immediate strength for bonding rubber-coated fabrics, SBR, neoprene or Hypalon materials to themselves or to each other. Provides strong flexible bonds in applications, including life vests, life raft inflatables and industrial exposure suits.
270	1-part contact adhesive with good heat and water resistance. Used for high performance, all-purpose bonding (to themselves or to each other) of rubbers, metals, woods, rigid plastics (such as ABS or phenolics), fabrics, some leathers, high pressure laminates. Not recommended for flexible PVC.
270	1-part spray-grade contact adhesive combines high immediate bond strength with long open-time for product assembly or construction applications on most substrate materials, except flexible PVC. Reduced HAPS content replacement for former L1531.
180	1-part adhesive provides strong bonds to cured or uncured neoprene and butyl to concrete, wood or metal. Excellent resistance to cold-to-boiling water, detergents and aliphatic oils. (Example: Bonding cellulose sponge to metal mop assembly.)
270	1-part high performance, pressure-sensitive adhesive. High initial grab, excellent shear and peel strength. For PSA bonding applications on metals (steel, aluminum), rigid plastics, nylons, polyesters and woods.
180	1-part, hot-cured adhesive or base coat for synthetic rubber fabrics. Properly cured, bonds show good resistance to gasoline, oils, aromatic fuels, detergents, water and elevated temperatures up to 225°F.
270	1-part fast-drying adhesive with high initial bond strength, dries to a clear, flexible film. Resistant to plasticizers; bonds PVC to a wide variety of materials in product assembly and upholstery applications.
270	1-part adhesive dries quickly to a tough, elastic bond with good resistance to water, oils, detergents and plasticizers. Used for bonding vinyl to rigid plastics, foams and metals for interior trim, upholstery and cabin construction in transportation, automotive, aerospace and marine applications.
270	1-part adhesive dries quickly to a tough, elastic bond with good resistance to water, oils, detergents and plasticizers. Used for bonding vinyl to rigid plastics, foams and metals for interior trim, upholstery and cabin construction in transportation, automotive, aerospace and marine applications.
270	1-part fast-drying adhesive with high initial bond strength for high-strength bonds to rigid plastics, ABS, many unprimed TPO's, primed polyolefins, PUR foams and carpeting. Bonds to itself for high green strength contact bonding applications.
270	1-part. Similar to L4420, except available in large container size (totes) only. For fast-drying, high strength bonds to rigid plastics, ABS, unprimed TPO's, primed polyolefins, PUR foams and carpeting.
270	1-part versatile, all-purpose adhesive with excellent resistance to oils, water and elevated temperature. For bonding vinyls, synthetic rubbers, felt and wood to themselves or to each other. Applications include paint rollers, oil or air filters, felt pads and gasket bonding for storage, electronic or equipment cases.
180	1-part special heat-cured adhesive, thermoplastic up to 250°F and thermosetting above 250°F. Used for bonding metals, rigid or thermoset plastics, plywood, hardwoods and ceramics bonded to themselves or each other; also as a coating for copper wire windings, electronic and audio loudspeaker components.
180	2-part (with L7040B) fast curing adhesive used to enhance bonding of Buna-N, Thiokol or other rubber compounds to nylon, rayon or other synthetic fabrics. Can also be used as a primer on steel, brass or aluminum to promote stronger bonds to Buna-N butyl or neoprene rubber substrates.
180	See L7040A (above).
270	2-part vinyl bonding adhesive system for vacuum-forming PVC to fibrous, porous or foam substrates used in automotive, aerospace, transportation, furniture, upholstery, luggage and other applications. Strong adhesion to polyester films, plastic laminating films, foils and sheet metal surfaces.
180	Kit (7132R adhesive with premeasured Boscodor 24T) per BMS 5-127, Type 2, Class 2, Revision "F". For vacuum-forming PVC to fibrous, porous or foam substrates in automotive, aerospace, furniture, upholstery, luggage and other applications.
180	2-part vinyl bonding adhesive system for vacuum-forming PVC to fibrous, porous or foam substrates used in automotive, aerospace, transportation, furniture, upholstery, luggage and other applications. Strong adhesion to polyester films, plastic laminating films, foils and sheet metal surfaces.
180	2-part vinyl bonding adhesive system for vacuum-forming PVC to fibrous, porous or foam substrates used in automotive, aerospace, transportation, furniture, upholstery, luggage and other applications. Strong adhesion to polyester films, plastic laminating films, foils and sheet metal surfaces.
180	1-part adhesive specifically designed for bonding vinyl-coated fabrics with superior resistance to high humidity and prolonged stress at elevated temperatures. Used for vinyl lap seam construction for air inflatable shelters, tarps, or covers. Can be used as a 2-part with Boscodor 4 in most critical situations.

(2) It is recommended to obtain and review a TDS (Technical Data Sheet) and MSDS (Material Safety Data Sheet) for each product.

(3) Shelf-life is from date of manufacture ("DOM"). Subject to change. Contact Bostik, Inc. for more information.

(4) Curing agents can be used to improve or modify specific properties of adhesives. Refer to the TDS and MSDS information.

Warranty & Affiliations

Our Commitment to "Green"

Bostik continuously proves its commitment to the environment by offering its customers "green" products that are easily recyclable, environmentally friendly and which anticipate regulatory improvements and responses to requirements.

All of our production facilities rigorously and systematically monitor their emissions and wastes.

Performance indicators allow us to regularly check on the environmental performances of our plants. Systems are established to manage our environmental performance, as well as safety and quality achievement.

By aligning our business with 'green' coalitions, such as the U.S. Green Building Council and Green Building Initiative, Bostik endeavors to offer our customers the safest and eco-friendliest products on the market.



The U.S. Green Building Council (USGBC) is the nation's foremost coalition of leaders from every sector of the building industry working to promote buildings that are environmentally responsible, profitable and healthy places to live and work. Their more than 7,200 member organizations and network of more than 80 regional chapters are united to advance their mission of transforming the building industry to sustainability.



The mission of the Green Building Initiative is to accelerate the adoption of building practices that result in energy-efficient, healthier and environmentally sustainable buildings by promoting credible and practical green building approaches for residential and commercial construction. Bostik is a Regular member of the Green Building Initiative.

INDUSTRY ALLIANCES



All statements, technical information and recommendations set forth herein are based on tests, which Bostik believes to be reliable. However, Bostik does not guarantee their accuracy or completeness. The buyer should conduct their own tests of this product before use to determine proper preparation technique and suitability for proposed application. Any sales of this product shall be on terms and conditions set forth on Bostik's order acknowledgement. Bostik warrants that the product conforms with Bostik written specifications and is free from defects. BOSTIK DISCLAIMS ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. THE BUYER'S SOLE REMEDY FOR NONCOMPLIANCE WITH THIS WARRANTY SHALL BE THE REPLACEMENT OF THE PRODUCT OR REFUND OF THE BUYER'S PURCHASE PRICE. IN NO CASE WILL BOSTIK BE LIABLE FOR DIRECT, CONSEQUENTIAL, ECONOMIC OR OTHER DAMAGES.

The technical information supplied is typical physical property data and is not intended for specification use. Photography used in this brochure is representative of applications suitable for Bostik products and in no way represents endorsement by any manufacturer.

BOSTIK® SEALANT AND ADHESIVE DISPLAY RACK

This steel display rack has five substantial bins that can each hold a case of product, allowing you to offer quantity and variety. Powder-coated white finish provides extra durability and appeal. (10.1 oz. cartridges shown)

Bostik display rack headers are supplied with the display rack at the time of the order and come in a variety of styles, and for most product lines.



Visit us online to request your next literature order at <http://bostik.doublediamondsoftware.com>



NEVER-SEEZ® COUNTER-TOP POINT OF PURCHASE DISPLAY

Designed to hold 12-8 oz. cans of Never-Seez anti-seize and lubricating compounds, its compact size makes this sturdy corrugate P.O.P. an ideal countertop display. Mix-and-match products for an eye-catching display! Contact your Bostik Customer Service Representative and receive your P.O.P. free of charge.

MRO: NEVER-SEEZ®

Never-Seez Catalog and our Q&A brochure are the key pieces of literature explaining the myriad of applications for Bostik Anti-Seize compounds, greases and lubricants. (Catalog Literature code: N1; Q&A Brochure code: N30)



41001

7:1 ratio; 10.1 oz. cartridge handgun for all low viscosity sealants



41004-2T

26:1 ratio; 10.1 oz. cartridges handgun for all general purpose sealants and adhesives



B12S20

13.5 and 20 oz. sausage handgun



51001

12:1 ratio; handgun for 10 oz. sausage packs

Technical and Material Safety Data Sheets are comprehensive sources of information available at the click of a button. Find current technical data sheets or an MSDS at www.bostik-us.com.

Construction Product binders are also available and include current product Technical Data Sheets and Technical Marketing information. (Construction Binder Literature Code: C31.)



NOZ007 • NOZ008
• NOZ001 • NOZ010
Anisam Nozzles

NOZ002 • NOZ005
Sausage Nozzles

NOZ009 • NOZ004 • NOZ003
Cartridge Nozzles



● Bostik Manufacturing Locations

Bostik Construction & Industrial Business Unit Key Locations

BOSTIK UNITED STATES

C&I BUSINESS UNIT HEADQUARTERS

211 Boston Street | Middleton, MA 01949
P: 978.777.0100 | F: 978.750.7802
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